



**Ivers-Lee.**  
**Everything else is just packaging.**



Over the last 75 years the Ivers-Lee Group has built up a reputation as a reliable, quality-conscious, highly flexible packaging specialist and leading CMO. Ivers-Lee packs a variety of brand-name products for small, medium-sized, and multinational companies in accordance with the rules of good manufacturing practice (cGMP) at its authorized production site in Switzerland. Through its specialist sister affiliate company IL-CSM Clinical Supplies Management GmbH in Lörrach, Germany, the Group has a site in the EU for logistical matters, import of medicinal products and market approvals. In addition, this unit has extensive experience in the field of clinical samples manufacturing and quality management.

## Project & Development

At both locations, the Ivers-Lee Group has dedicated project managers, who have a lot of experience in project management of clinical trials, engineering projects and market launch projects. Each individual project gets a dedicated project manager, who will act as single point of contact.

All projects are accompanied by very experienced QPs and QA specialists, who manage product quality along the whole supply chain and provide regulatory support. One of the core competencies is to meet also very ambitious timelines as a result of a very lean and efficient organization.

- **Project management / single point of contact**
- **Regulatory support**
- **Packaging & process development**
- **Engineering (incl. equipment sourcing)**

## Supply Chain Management

The Ivers-Lee Group sees itself also as your partner to solve your supply chain challenges for clinical supplies as well as for commercial products. One main advantage of the Ivers-Lee Group is the German site, where EU-Import and EU-Release / QP-Services are performed. The warehouse is located in Rheinfelden, Germany, where storage at all conditions (ambient, 2–8°C, -20°C and lower) is possible.

With its serialization and aggregation capabilities, the Ivers-Lee Group can meet all requirements of the established markets around the globe.

- **Comparator sourcing, storage, distribution & returns management (EU distribution)**
- **EU-Import**
- **EU-Release / QP-Services (incl. vaccines)**
- **Serialization & aggregation**
- **Cold chain management**
- **Re-packaging & re-labelling activities**

### Ivers-Lee AG

Kirchbergstrasse 160  
 CH-3400 Burgdorf  
 Phone +41 34 421 81 21  
 info@iverslee.com  
 www.iverslee.com

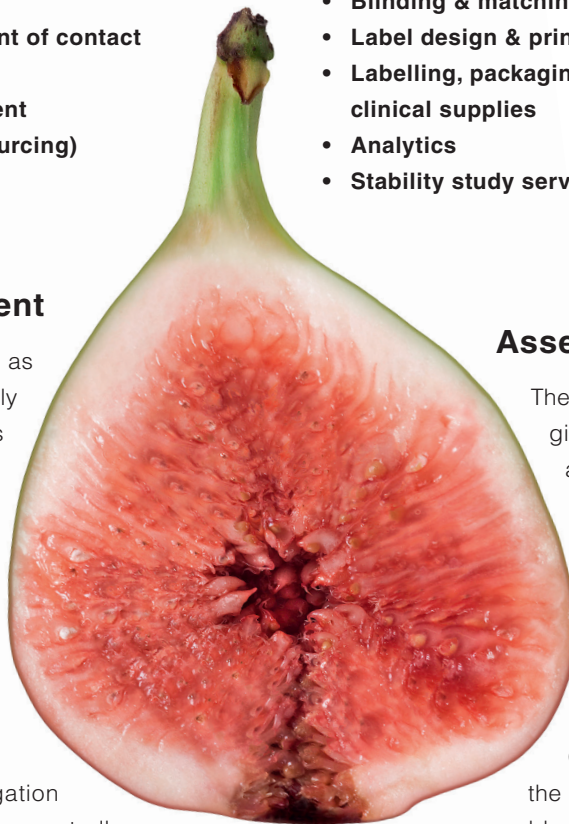
## Clinical Supplies

The Ivers-Lee Group has also more than 30 years of experience in clinical supplies management.

With its partner network the Ivers-Lee Group can meet any challenge given by its customers, who are non-profit organizations, start-ups or larger organizations; this includes the procurement or manufacturing of blinded products or matching placebos.

Ivers-Lee has also in-house printing capabilities for labels. The labelling, packaging and kit assembly of clinical supplies is our daily business.

- **Blinding & matching placebos**
- **Label design & print (incl. randomization)**
- **Labelling, packaging & kit assembly of clinical supplies**
- **Analytics**
- **Stability study services**



## Assembly & Packaging

The core technologies in primary packaging are blistering, bottle packaging and stickpack filling. Ivers-Lee operates with European high-end equipment suppliers.

The secondary packaging capabilities include the side- and top-loading equipment, manual packaging and kit assembly activities.

One of the main new focus areas of the Ivers-Lee Group has become the assembly of devices, such as autoinjectors and pens. The Ivers-Lee Group is proud of more than 10 years of experience in this field.

- **Assembly of devices**
- **Blistering**
- **Bottle filling**
- **Stickpacks**
- **Secondary packaging (automatic / manual)**
- **Kit assembly**

### IL-CSM Clinical Supplies Management GmbH

Marie-Curie-Strasse 8  
 D-79539 Lörrach  
 Phone +49 7621 58 286 20  
 info@il-csm.de  
 www.iverslee.com